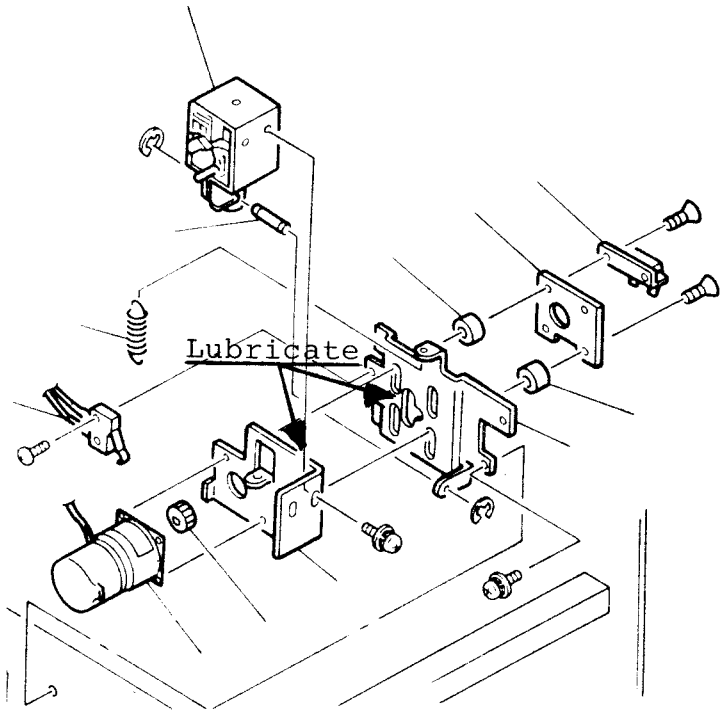
RISO, INC. TECHNICAL INFORMATION BULLETIN

Subject: RC SERIES CLAMP LUBRICATION Bulletin No.: 92

[ ] Factory Modification	Applies to:	Modification Schedule:	Factory Installed _____
[ ] Field Modification			
[ ] Safety Information	RC	[ ] TBS	Field Installed _____
[ ] Technical Information	SERIES	[ ] Next Call	
[X] General Information		[ ] Next PM	Fitting Time 15 minutes
[ ] Adv. Tech Information		[X] As Necessary	

Reports from the field have identified a problem with the RC Series Clamp Unit which results in T-3 errors after install.

The cause of this failure is a lack of lubrication within the Clamp Unit PN 011-92400 on recent RC units manufactured. Prior to installation, please check and lubricate the Clamp Unit as necessary. The easiest procedure is to disassemble the Clamp Unit and using a light machine grease, lubricate the base plate and bracket. After reassembly, ensure clamp action is free by pushing the solenoid several times.



Thanks for your input T.S.I. of Nevada, Mr. Jim Rule.

Issue Date:	Effective Date:	Supersedes Bulletin:	Date:	Page No.
11/24/92	11/24/92		11/24/92	1 of: 1